Abstract of the Disclosure

A golf club head comprises a face portion formed by: forging a beta type titanium alloy while keeping the temperature of the alloy lower than the lower critical solution temperature of the alloy; and aging the forged alloy under the lower critical solution temperature Tc so as not to become a solution state.

A method of manufacturing a golf club head comprises: preparing a billet of a beta type titanium alloy; forging the billet into the face member while keeping the temperature of the billet lower than the lower critical solution temperature Tc of the beta type titanium alloy; and aging the face member under the lower critical solution temperature Tc so as not to become a solution state.